

## Abstract

To improve the printing efficiency in an image forming system for forming a fixed image on one sides of a plurality of recording media and variable images different from each other on the other  
5 sides of the recording media.

Fixed image data output from a controller (21) is stored in a storage portion (25) of a printer (22) and the fixed image data stored in the storage portion (25) is read out by an image formation control means (27) to form a fixed image on one side of a plurality  
10 of recording media and at the same time, a plurality of pieces of the variable image data output from the controller (21) are received to form variable images on the other sides of a plurality of the recording media, whereby the number of times which the fixed image data is transferred from the controller (21) to the printer (22)  
15 can be reduced, and the fixed image transfer time is shortened.